


Number 7 - Name	3W-LOGO
Technology	3iTech®
Heating	1 face
Location - Machine	伊勢崎デモセンター I sesaki center
Induction Generator	50 KW
Mould size	346 x 346 x 393 mm
Mould weight	270 kg
Cavities	1
Injection gate	1 (fan gate)
Runner / Sprue	cold
Sliders / Lifters	no
Maxi surface temperature	200°C
Part size	163 x 54 x 1.8 mm
Part weight	13 to 15 grs
Grained area	No
Gloss area	Yes
Nominal thickness	1.8 mm
Minimum thickness	1.8 mm
Known materials	n-a
Maximum rate fiber	0% (extra cost for higher rate)
Average cycle time	n-a
Technical interest	Weld lines
	Curved surface
	RocTool logo

	COMPRESSION TOOLS LISTING		Version : A
			Date :
	Annexe : N/A		Page :
Contact:	Project:	- 1 - - 1 -	



ROCTOOL

Number 11 - Name	A Cover Mould
Technology	3iTech®
Heating	2 sides
Location - Machine	伊勢崎デモセンター Isasaki center
Induction Generator	200 KW
Mould size	520 x 500 x 320 mm
Mould weight	775 kg
Cavities	1
Sliders / Lifters	No
Maxi surface temperature	
Part size	320 x 215 mm
Part weight	-
Grained area	No
Gloss area	No
Nominal thickness	1 mm
Known materials (resins)	PC/ABS, PC
Maximum rate fiber	-
Temperature ramp/up	50°/min
Technical interest	